

### **PROJECT INFORMATION**

CONCORD DIVISION Commercial

PROJECT LOCATION Philadelphia, PA

<u>MARKET</u> High-Rise

<u>SERVICES</u> Design Builder Engineering

CONSTRUCTION COST \$6 Million

## ABOUT TWO LIBERTY PLACE

Two Liberty is a 57story iconic multi-use high rise in downtown Philadelphia. The building consists of retail shopping, an expansive food court, 30 floors of Class A office space – corporate office for Cigna Insurance company, an upscale restaurant and 20+ floors of high-end condominiums.

(856) 427-0200 CONCORD-ENGINEERING.COM

# Two Liberty Place Central Utilities Plant Energy Retrofit



## **PROJECT SUMMARY**

Rich Energy Solutions (RES) partnered with Concord Engineering a large engineering and development firm, to deliver a turn-key energy retrofit of the thermal plant located on the 36th-38th floors of the building. The project consisted of replacing 2,000 tons of chillers with new high efficiency mag-bearing chillers, new fiberglass modular cooling towers, upgraded BACnet controls, a 1000-ton plate and frame heat exchanger for free cooling in the winter and a dynamic chiller plant optimization software package to completely modulate the chillers, pumps, cooling towers and valves automatically based on demand!

## **CHALLENGES**

- Due to the close proximity of other buildings, a helicopter lift was prohibited.
- Without an adequately sized freight elevator and rigging path, the antiquated mechanical equipment could not be replaced.

## **SOLUTIONS**

• Concord devised a plan to build in place cooling towers and a rigging path to allow addition of new high efficiency centrifugal chillers.

## RESULTS

- 47% thermal plant energy reduction
- Qualified for PECO custom incentive and received a significant rebate from their commercial incentive program.

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